



Material - ASTM A 576 15L22

Standard Specification For Carbon Steel Compositions For Forging To Hot-Rolled Steel and Bar

Group - Ferrous Mild Steel Alloys

Sub Group - ASTM A 576 15L22 Carbon Steel Compositions For Forging To Hot-Rolled Steel and Bar Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Steel and Bar

| Chemical Composition | | | Heat Treatment | |
|----------------------|------|----------------|--|--------------------------|
| Carbon | C % | 0.180 - 0.240 | | |
| Manganese | Mn % | 1.100 - 1.140 | As Raw or Annealing or Normalizing or Hardening and Tempering | |
| Phosphorus | P % | 0.040 max. | | alizing or Hardoning and |
| Sulphur | S % | 0.050 max. | | · · |
| Boron | В% | 0.0005 - 0.003 | | |
| Copper | Cu % | 0.200 max. | | |
| Lead | Pb % | 0.150 - 0.350 | | |
| Silicon | Si % | 0.100 max. | | |
| Iron | Fe % | Balance | Mechanical Properties | |
| - | - | | Tensile Strength in Mpa | 410 min. |
| - | - | - | Yield Strength in Mpa | 340 min. |
| - | - | - | Elongation in % | 22 min. |
| - | - | - | Reduction of Area in % | - |
| - | - | | Hardness in BHN | - |
| - | - | - | Impact in Joule | - |

| Cross Reference Table | | | | |
|-----------------------|----------|--------------------------------------|---|--|
| Material | Standard | Country Grade Belong to the Industry | | |
| G15220 | UNS | USA | Bars, Wire Rods, Plates, Strip, Sheets and Tubing | |
| 1522 | SAE | USA | Bars, Wire Rod and Tubing | |
| 1522 | AISI | USA | Steel and Bar | |
| A 29 1522 | ASTM | USA | Steel and Bar | |
| A 510 1522 | ASTM | USA | Wire Rods, Round Wire and Steel | |
| - | - | - | - | |
| - | - | - | - | |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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